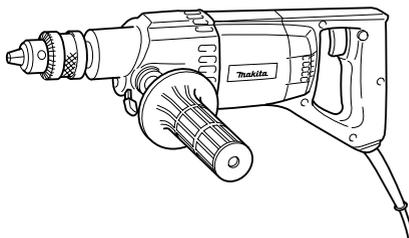


INSTRUCTION MANUAL



Diamond Core Hammer Drill

8406



004192

 DOUBLE INSULATION

IMPORTANT: Read Before Using.

ENGLISH (Original instructions)

SPECIFICATIONS

Model		8406	
Capacities	Concrete	Diamond core bit	152 mm
		Tungsten-carbide tipped bit	20 mm
	Steel		13 mm
	Wood		30 mm
No load speed (min ⁻¹)		0 - 1,500	
Blows per minute		0 - 22,500	
Overall length		400 mm	
Net weight		3.7 kg	
Safety class		II	

- Due to our continuing programme of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- Weight according to EPTA-Procedure 01/2003.

END201-5

ENG905-1

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



- Read instruction manual.



- DOUBLE INSULATION



- Only for EU countries
Do not dispose of electric equipment together with household waste material! In observance of European Directive 2002/96/EC on waste electric and electronic equipment and its implementation in accordance with national law, electric equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

ENE040-1

Intended use

The tool is intended for drilling in brick and concrete with diamond core bit. It is also suitable for impact drilling in brick, concrete and stone as well as for drilling without impact in wood, metal, ceramic and plastic.

ENF002-1

Power supply

The tool should be connected only to a power supply of the same voltage as indicated on the nameplate, and can only be operated on single-phase AC supply. They are double-insulated in accordance with European Standard and can, therefore, also be used from sockets without earth wire.

Noise

The typical A-weighted noise level determined according to EN60745:

Sound pressure level (L_{pA}): 94 dB(A)
Sound power level (L_{WA}): 105 dB(A)
Uncertainty (K): 3 dB(A)

Wear ear protection

ENG900-1

Vibration

The vibration total value (tri-axial vector sum) determined according to EN60745:

Work mode: impact drilling into concrete
Vibration emission ($a_{h,1D}$): 9.0 m/s²
Uncertainty (K): 1.5 m/s²

Work mode: drilling into concrete
Vibration emission ($a_{h,DD}$): 9.5 m/s²
Uncertainty (K): 1.5 m/s²

Work mode: drilling into metal
Vibration emission ($a_{h,D}$): 2.5 m/s² or less
Uncertainty (K): 1.5 m/s²

ENG901-1

- The declared vibration emission value has been measured in accordance with the standard test method and may be used for comparing one tool with another.
- The declared vibration emission value may also be used in a preliminary assessment of exposure.

⚠WARNING:

- The vibration emission during actual use of the power tool can differ from the declared emission value depending on the ways in which the tool is

used.

- Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

ENH101-14

For European countries only

EC Declaration of Conformity

We Makita Corporation as the responsible manufacturer declare that the following Makita machine(s):

Designation of Machine:

Diamond Core Hammer Drill

Model No./ Type: 8406

are of series production and

Conforms to the following European Directives:

2006/42/EC

And are manufactured in accordance with the following standards or standardised documents:

EN60745

The technical documentation is kept by our authorised representative in Europe who is:

Makita International Europe Ltd.

Michigan Drive, Tongwell,

Milton Keynes, MK15 8JD, England

30.1.2009



000230

Tomoyasu Kato
Director

Makita Corporation
3-11-8, Sumiyoshi-cho,
Anjo, Aichi, JAPAN

GEA005-3

General Power Tool Safety

Warnings

⚠ WARNING Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

Electrical safety

4. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
5. **Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
6. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
7. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
8. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
9. **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock.
10. **Use of power supply via a RCD with a rated residual current of 30mA or less is always recommended.**

Personal safety

11. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
12. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
13. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking**

up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.

14. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
15. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
16. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing, and gloves away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
17. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.

Power tool use and care

18. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
19. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
20. **Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
21. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
22. **Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
23. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
24. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.

Service

25. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
26. **Follow instruction for lubricating and changing accessories.**
27. **Keep handles dry, clean and free from oil and grease.**

GEB003-5

HAMMER DRILL SAFETY WARNINGS

1. **Wear ear protectors when impact drilling.** Exposure to noise can cause hearing loss.
2. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
3. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
4. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
5. **Hold the tool firmly with both hands.**
6. **Keep hands away from rotating parts.**
7. **Do not leave the tool running. Operate the tool only when hand-held.**
8. **Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
9. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**

SAVE THESE INSTRUCTIONS.

⚠WARNING:

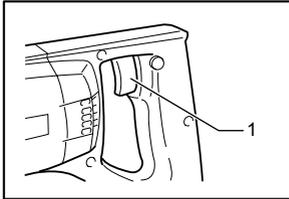
DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. **MISUSE** or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

FUNCTIONAL DESCRIPTION

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before adjusting or checking function on the tool.

Switch action



1. Switch trigger

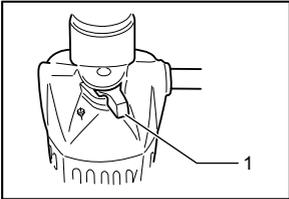
004195

⚠CAUTION:

- Before plugging in the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

Selecting the action mode



1. Change lever

004196

This tool has an action mode changing lever.

For rotation with hammering, turn the lever to the position of  symbol.

For rotation only, turn the lever to the position of  symbol.

Torque limiter

⚠CAUTION:

- Do not continue to operate the tool for more than two seconds while the clutch is slipping.
- Do not let the torque limiter actuate too frequently.

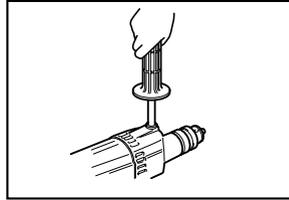
This tool is equipped with a clutch-type torque limiter. The clutch will slip when a certain torque level is reached, causing the motor to disengage from the output shaft. When this happens, the chuck will stop turning.

ASSEMBLY

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before carrying out any work on the tool.

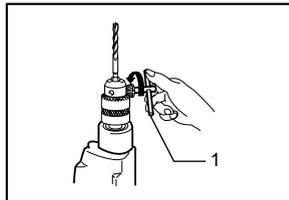
Installing side grip (auxiliary handle)



004197

Always use the side grip to ensure operating safety. Screw the side grip on the tool securely. The side grip can be installed on either side of the tool, whichever is convenient.

Installing or removing diamond core bit or drill bit



1. Chuck key

004199

To install the bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly.

To remove the bit, turn the chuck key counterclockwise in just one hole, then loosen the chuck by hand.

After using the chuck key, be sure to return to the original position.

OPERATION

Diamond core drilling operation

⚠CAUTION:

- Never use "rotation with hammering" action when drilling with a diamond core drill. The core bit may be damaged.

When diamond core drilling, adopt the following procedure:

1. Prior to using a diamond core bit, drill a 13 mm pilot hole using a masonry drill bit (tungsten-carbide tipped hammer bit).

2. Remove the masonry drill bit from the drill chuck.
3. Set the change lever from "rotation with hammering" position to "rotation only" position.
4. Install a diamond core bit into the chuck.
5. Place the diamond core bit on drilling location so that the center bit is inserted into the pilot hole.
6. When drilling, always hold the tool squarely against material.
7. Do not force the core bit, allow the core bit to do the work. This will prolong the life of the core bit and reduce breakage.
8. Ensure that the masonry dust/swarf produced during drilling is regularly removed.

Allowing the dust/swarf to accumulate will result in overheating and excessive clutch/torque limiter wear and the loss of segments from the core bit.
9. When entering or leaving a hole, ensure that the core bit is rotating.
10. If the core bit starts to vibrate and when the core bit begins to break through material, reduce pressure immediately.
11. After use, store the core bit carefully in its box and remember that it is a diamond core bit.

NOTE:

- A pilot hole is not required for 22 mm and 28 mm diameter core bits.

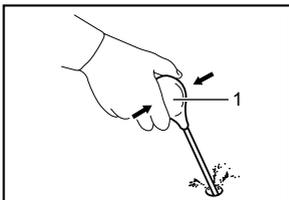
**Hammer drilling operation
(with a tungsten-carbide tipped bit)**

⚠CAUTION:

- There is a tremendous and sudden twisting force exerted on the tool/bit at the time of hole break-through, when the hole becomes clogged with chips and particles, or when striking reinforcing rods embedded in the concrete. Always use the side grip (auxiliary handle) and firmly hold the tool by both side grip and switch handle during operations. Failure to do so may result in the loss of control of the tool and potentially severe injury.

When drilling in concrete, granite, tile, etc., move the action mode changing lever to the position of  symbol to use "rotation with hammering" action.

Blow-out bulb (optional accessory)



1. Blow-out bulb

002449

After drilling the hole, use the blow-out bulb to clean the dust out of the hole.

**Drilling operation
(with a conventional drill bit)**

When drilling in wood, metal or plastic materials, move the action mode changing lever to the position of  symbol to use "rotation only" action.

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the bit into the workpiece.

Drilling in metal

To prevent the bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠CAUTION:

- Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your bit, decrease the tool performance and shorten the service life of the tool.
- There is a tremendous force exerted on the tool/bit at the time of hole break through. Hold the tool firmly and exert care when the bit begins to break through the workpiece.
- Always secure small workpieces in a vise or similar hold-down device.

MAINTENANCE

⚠CAUTION:

- Always be sure that the tool is switched off and unplugged before attempting to perform inspection or maintenance.
- Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, carbon brush inspection and replacement, any other maintenance or adjustment should be performed by Makita Authorized Service Centers, always using Makita replacement parts.

ACCESSORIES

⚠CAUTION:

- These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other

accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Tungsten-carbide tipped hammer bit
- Hole saw
- Diamond core bit (Dry type)
- Center bit
- Center bit shank
- Diamond core bit (wet type)
- Guide ring
- Sheet
- Sponge
- Water protection collar
- Blow-out bulb
- Safety goggles
- Chuck key
- Side grip
- Plastic carrying case

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